



K-354

DOUBLE COATED FILM TAPE

APPLICATIONS

A double coated film tape with an aggressive solvent based acrylic adhesive system that features high initial tack for quick bonding results. Designed for general purpose mounting, bonding and web splicing applications. Ideal for applications with dissimilar metals, foams, felts, coated papers and films in the printing, nameplate fastening, sign supply and P-O-P industries.

An economical and versatile double coated film tape.

FEATURES/BENEFITS

- Excellent combination of **quick stick** and adhesion for bonding to a wide variety of substrates.
- Very good **shear strength** properties for Point-of-Purchase (POP) applications.
- Outstanding UV light, moisture resistance and weathering capabilities.
- Superior aging, solvent and temperature resistance. Non-yellowing.
- Also available with a custom extended paper release liner (XL).

TECHNICAL DATA

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|---------------------|--|-------------|
| Adhesive | : Solvent Based Acrylic | |
| Carrier | : 0.50 mil Transparent PET Film | |
| Release Liner | : 60 lb White PE-Coated Paper | |
| Tape Thickness | : 4.40 mils without liner | |
| Initial Tack | : J. Dow No. 20 | |
| Peel Adhesion | : 65 oz per inch of width | PSTC 101, C |
| Shear Strength | : >24 hrs. @ 77°F (2.20 lb./1" x 1") | PSTC-7 |
| Service Temperature | : -4°F to 140°F (350°F Short Term) | |
| Shelf Life | : 1 year from date of manufacture | |
| Recommended Storage | : 60°F - 80°F @ 40 – 60% Relative Humidity | |

Note: The above are typical values obtained from tests recommended by the PSTC, ASTM, or government agencies and should not be used in writing specifications. The product should be thoroughly evaluated by the end user under actual conditions with intended substrates to determine if the product is suitable for the application.